

ADVANCED COMPOSITE TOOLING SOLUTIONS

SAFETY DATA SHEET

according to 1907/2006/EC, Article 31

CTH 905 Adhesive Hardener Part B

Revision 2

Date 2017-02-08

SECTION 1: Identification of the su	ibstance/mixture and of the company/undertaking		
1.1. Product identifier			
Product name	CTH 905 Adhesive Hardener Part B		
1.2. Relevant identified uses of the	substance or mixture and uses advised against		
Product Use	[SU3] Industrial uses: Uses of substances as such or in preparations at industrial sites; [PC1] Adhesives, sealants; [PROC10] Roller application or brushing; [ERC4] Industrial use of processing aids in processes ar products, not becoming part of articles;		
Description	Industrial Mould & Tooling Board Sealer.		
1.3. Details of the supplier of the sa			
Company	Compotool Ltd		
Address	39 Vesty Drive		
	Mt Wellington		
	Auckland 1060		
	New Zealand		
Web	www.compotool.com		
Telephone	+64 9 573 1970		
Fax	+64 9 573 1973		
Email	info@compotool.com		
1.4. Emergency telephone number			
Emergency telephone number	+44 (0) 7813764760		
SECTION 2: Hazards identification			
2.1. Classification of the substance	or mixture		
2.1.1. Classification -	Xn; R22 Xn; R20 Xn; R22,T+; R26 Xi; R36/R38 N; R50/R53 Xi; R37/38, Xn; R41, Xn; R67 Xn; Harmful F; Flammable Xi: Irritating T+; Toxic N; Enviroment.		
67/548/EEC	Flammable liquid. May cause an allergic skin reaction. May cause respiratory irritation. My cause eye damage.		
Main hazards			
	Acute Tox. 1 – H330 Acute Tox. 4 – H302 Acute Tox. 4 – H413 Skin Irrit 4 – H312 Flam Liq. 3 – H226		
2.1.2. Classification - EC	Skin Irrit. 2 – H315 Eye Irrit. 2 – H319 STOT SE. 3 – H335 Eye Irrit. 2 – H319 Eye Dam. 1 – H318		
1272/2008	STOT SE. 3 – H335/H336		

Hazard pictograms	
Signal Word	Danger.
Hazard Statement	Asp. Tox. 4 H302 – Harmful if swallowed. Skin. Sens. 1; H317 – May cause an allergic skin reaction. Eye Irrit. 2; H319 – Causes serious eye irritation.
2.2. Label elements	
Precautionary Statement:	 P232 – Protect from moisture. P233 – Keep container tightly closed. P260 – Do not breathe dust/fumes/gas/mist/vapours/spray. P261 – Avoid breathing dust/fumes/gas/mist/vapours/spray. P264 – Wash thoroughly after handling. P270 – Do not eat, drink or smoke when using this product. P271 – Use only outdoors or well ventilated area. P280 – Wear protective gloves/protective clothing/eye protection/face protection. P281 – Use personal protective equipment as required. P284 – wear respiratory protection. P304+P340 – IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. P403 – Store in a well ventilated place.
	P403+P233 – Store in a well ventilated place. Keep container tightly closed.
Precautionary Statement: Disposal	P501 - Dispose of contents/container to hazardous waste
SECTION 3: Composition/informati	on on ingredients

3.1. Substances

67/548/EEC / 1999/45/EC

Chemical Name	Index No.	CAS No.	EC No.	REACH Registration Number	Conc. (%w/w)	Classification	M-factor.
Aminopropyltriethoxysilane		919-30-2	213-048-4		(10-20)%w/w	Skin Corr. 1B	
						Acute Tox. 4	
						H314, H302	
						Xn; R22, R34	
Organo Tin Compound		77-58-7	201-39-8		(5-10)%w/w	Xn; R22,	
						T+; R26	
						Xi; R36/R38	
						N; R50/R53	
Mineral Fillers unspecified					(70-80)%w/w	Mineral Fillers unspecified	
N-Butanol		71-36-3	200-751-6	603-004-00-6	<1.0%w/w	F; R10,	
						Xn; R22,	
						Xi; R37/38,	
						Xn; R41,	
						Xn; R67	

EC 1272/2008

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						T+; R26	
						Xi; R36/R38	
						N; R50/R53	
Mineral Fillers unspecified					(70-80)%w/w	Mineral Fillers unspecifi	ed
N-Butanol		71-36-3	200-751-6	603-004-00-6	<1.0%w/w	F; R10,	
						Xn; R22,	
						Xi; R37/38,	
						Xn; R41,	
						Xn; R67	

	Note: Any entry in the EC# column that begins with the number "9" is a Provisional List Number provided by
	ECHA pending publication of the official EC Inventory Number for the substance. See Section 15 for additional
	CAS number information for the substance.
SECTION 4: First aid me	asures
4.1. Description of first ai	d measures
nhalation	Seek medical advice and clearly identify substance. Move to fresh air, keep the victim laying down and restful. If breathing has stopped, give artificial respiration.
Eye contact	Rinse immediately with plenty of water for 10-15 minutes and seek medical advice. Keep eyelids well open to rinse the whole eye surface and eyelids with water. Continue to bathe eyes during transport to medical practitioner.
Skin contact ngestion	Wipe off excess material with cloth or paper. Wash with plenty of water or soap and water, immediately remove all contaminated clothing.
	If conscious, give largeamounts portions of water to drink. Seek medical advice immediately and produce the label or packaging. Never give an unconscious person anything to drink. DO NOT INDUCE VOMITING.
4.2. Most important symp	toms and effects, both acute and delayed
Skin contact	Irritating to skin.
Ingestion	Harmful: if swallowed.

Ingestion	Harmful: if swallowed.		
4.3. Indication of any immediate medical attention and special treatment needed			
Inhalation	If medical advice is needed, have product container or label at hand.		
Eye contact	Seek medical attention if irritation or symptoms persist.		
Skin contact	Seek medical attention if irritation or symptoms persist.		
Ingestion	Seek medical attention if irritation or symptoms persist.		

General information

Further information	After absorbing large amounts of substance: Liberation of reaction products can lead to symptoms of poisoning. Possible signs of poisoning: daze, dizziness, nausea, colicky abdominal pain, respiratory disturbance.
	If you feel unwell, seek medical advice (show the label where possible).

SECTION 5: Firefighting measures			
5.1. Extinguishing media			
	Use as appropriate: Foam, Carbon dioxide (CO2), Dry chemical. Use water jet.		
5.2. Special hazards arising from the substance or mixture			
	Emits toxic fumes of carbon monoxide and carbon dioxide at elevated temperatures		

Revision	2
Date 2017-02-	-08

Further information	Self-contained breathing apparatus. Wear protective gloves/protective clothing/eye protection/face protection. Highly flammable liquid and vapour.
	See section 8 for further information.
SECTION 6: Accidental release me	easures
6.1. Personal precautions, protecti	ve equipment and emergency procedures
	Wear personal protective equipment (see section 8). Avoid inhaling mists and vapours. Avoid contact with skin and eyes. Remove all sources of ignition.

6.2. Environmental precautions

	Prevent material from entering sewers or surface waters. Contain any fluid that runs out using suitable material e.g. earth, sand or cloth.
6.3. Methods and material for cont	ainment and cleaning up
	Take up mechanically and dispose of according to local/state/federal regulations. Absorb with a liquid binding
	material such as diatomaceous earth and dispose of according to local/state/federal regulations. Contain larger
	amounts and pump up into suitable containers.
6.4. Reference to other sections	
	See section 8 & 13 for further information.
SECTION 7: Handling and storage	
7.1. Precautions for safe handling	
	Ensure adequate ventilation. Avoid contact with acids. Avoid formation of aerosols. In case of aerosol
	formation special protective measures are required (exhausting by suction, respiratory protection.

7.2. Precautions against fire and explosion

	Avoid prolonged storage at elevated temperatures under wet or acidic conditions.
Suitable packaging	Store in original container.

7.3. Specific end use(s)

	Industrial Mould & Tooling Board Sealer.
Further information	
	Keep container tightly closed and store in a cool, well ventilated place. Protect from against sun. Protect against moisture.
SECTION & Experime controls/pa	

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

8.1.1. Exposure Limit Values

Stannous Octate	Not reported
Organo Tin Compound	Not reported
Titanium Salt	Not reported
N-Butanol	Not Reported

8.2. Exposure controls

8.2.1. Appropriate engineering	Ensure adequate ventilation of the working area. In case of insufficient ventilation, wear suitable respiratory equipment.
controls 8.2.2. Individual protection Measures	Adopt best Manual Handling considerations when handling, carrying and dispensing. Wear chemical protective clothing. Suitable foot protection e.g. boots.
Eye / face protection	Safety glasses with side-shields.
Skin protection – Hand protection	Chemical resistant gloves (PVC).
Skin protection – Other	Wash hands after handling the product.
Respiratory protection	In case of insufficient ventilation, wear suitable respiratory equipment. Suitable half mask respirator with filter P3 (EN 141A1/A2).
8.2.3. Environmental exposure controls	Do not empty into drains; dispose of this material and its container in a safe way.

8.3. Exposure controls

Occupational exposure controls	Do not breathe dust or vapour. Wash all contaminated clothing before reuse. Wash hands after handling the
	product.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance	Liquid
Colour	Clear to straw
Odour	Slight
Flammability (solid, gas)	Flammable
Upper Explosive Limit	12 % (V)
Lower Explosive Limit	2 % (V)
Vapour pressure	<1 @ 20o C.
Vapour density	No data available
Partition coefficient	No data available
Auto ignition temperature	No data available
Viscosity	312 cP or 250 cS @ 25o C.
Explosive properties	None
Oxidising properties	None
Odour threshold	No data available
рН	No data available
Initial boiling point	>180°C
Flash point	>47°C
Evaporation rate	No data available
Water solubility	Hydrolysed

9.2. Other information

Specific gravity	1.27 (25o C.)
VOC (Volatile organic	No data available
compounds)	
SECTION 10: Stability and reactivit	ly
10.1. Reactivity	
	See section below for further information.

Revision 2 Date 2017-02-08

	Stable under normal conditions.	
10.3. Possibility of hazardous react	tions	
	Will not polymerize.	
10.4. Conditions to avoid		
	Avoid prolonged storage at elevated temperatures under wet or acidic conditions	
10.5. Incompatible materials		
	Incompatible with strong oxidizers and alkalis	
10.6. Hazardous decomposition pro	oducts	
	None with proper storage and handling	
SECTION 11: Toxicological information	ation	
11.1. Information on toxicological effects		
Acute toxicity: Assessment	Based on the available data acute toxic effects are not expected after single oral exposure. Inhalable aerosols containing amino functional polysiloxanes may cause harmful effects in the lung in animal experiments. Due to the large influencing parameters (e.g. amine function, degree of substitution, viscosity, composition) an estimation of the toxicological effect on the lung is not possible for untested products of this category. In such cases exposure to inhale aerosols must be prevented by adequate technical measures.	
11.1. Information on toxicological e	iffects	
Germ cell mutagenicity	No mutagenic effects reported.	
Carcinogenicity	No carcinogenic effects reported.	
Reproductive toxicity	No teratogenic effects reported.	
	May cause drowsiness or dizziness.	
STOT-single exposure STOT-repeated exposure	Not expected to cause organ damage from prolonged or repeated exposure.	
Aspiration hazard	Product may pose an aspiration hazard.	
Repeated or prolonged exposure	Prolonged or repeated exposure of methanol may cause: irritation of the mucosa, nausea, vomiting, headaches, vertigo and visual disorders, acidosis, spasms, narcosis, and coma.	

11.1.4. Toxicological Information

Stannous Octate	Inhalation Rat LC50/4 h: Not Reported	Oral Rat LD50: >6750 mg/kg
	Dermal Rabbit LD50: Not Reported	
Organo Tin Compound	Inhalation Mouse LC50/2 h: 150r	ng/m³
	Oral Mouse LD50/2 h: 210mg/kg	-
	Oral Rabbit LD50/2 h: 100mg/kg	
	Oral Rat LD50/2 h: 175mg/kg	
Titanium Salt	Oral Rat LD50 3122mg/kg	
	Oral Mouse LD50 180mg/kg	
N Butanol	Oral Rat LD50 790mg/kg	
	Dermal Rabbit LD50 3400mg/kg	

Further information		
	Exposure above the recommended occupational expos	ure limit (OEL) may cause adverse health effects.
	Vapour, Inhalation is irritating to the respiratory tract an	d may cause damage to the central nervous system.
	May cause dizziness and headache. Irritating to eyes.	
SECTION 12: Ecological information	on	

12.1. Toxicity

According to current knowledge adverse effects on water purification plants are not expected.

12.2. Persistence and degradability	
	No data is available on this product
	No data is available on this product.

12.3. Bio accumulative potential

No data is available on this product.

Partition coefficient

No data is available on this product.

12.4. Mobility in soil		
	Insoluble in water. Silicone content: Absorbed by floating particles. Separation by sedimentation.	
12.5. Results of PBT and vPvB assessment		
	This product is not, or does not contain a substance that is a PBT or a vPvB.	
12.6. Other adverse effects		
	This product is considered to be a water pollutant. Do not allow to enter soil, waterways or waste water canal.	

Revision 2 Date 2017-02-08

SECTION 13: Disposal consideration	ons
General information	
	Dispose of in compliance with all local and national regulations.
Disposal methods	
	Do not empty into drains, dispose of this material at hazardous or special waste collection point.
Disposal of packaging	
	Dispose of according to regulations by incineration in a special waste incinerator.
Further information	
	Completely discharge containers (no tear drops, no powder, scraped carefully). Containers may be re-used.
SECTION 14: Transport information	n
Hazard pictograms	
14.1. UN number	
	UN1993
14.2. UN proper shipping name	
	Flammable Liquid NOS
14.3. Transport hazard class (es)	
ADR/RID	3
Subsidiary risk	
IMDG	3
Subsidiary risk	
ΙΑΤΑ	3
Subsidiary risk	-
14.4. Packing group	
Packing group	III
14.5. Environmental hazards	
Environmental hazards	Yes
Marine pollutant	Yes
14.6. Special precautions for user	
	Not applicable.
14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	
	Not applicable.

ADR/RID	
Hazard ID	30
Tunnel Category	(D/E)
IMDG	
EmS Code	F-A. S-B
ΙΑΤΑ	
Packing Instruction (Cargo)	365
Maximum quantity	60L
Packing Instruction	355
(Passenger)	
Maximum quantity	5L
SECTION 15: Regulatory information	on and a second s
15.1. Safety, health and environme	ental regulations/legislation specific for the substance
Regulations	COMMISSION REGULATION (EU) No 453/2010 of 20 May 2010 amending Regulation (EC) No 1907/2006 of the European Parliament and of the Council on the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency, amending Directive 1999/45/EC and repealing Council Regulation (EEC) No 793/93 and Commission Regulation (EC) No 1488/94 as well as Council Directive 76/769/EEC and Commission Directives 91/155/EEC, 93/67/EEC, 93/105/EC and 2000/21/EC. REGULATION (EC) No 1907/2006 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency, amending Directive 1999/45/EC and repealing Council Regulation (EC) No 793/93 and Commission Regulation (EC) No 793/93 and Commission Regulation (EC) No 1488/94 as well as Council Directive 76/769/EEC and 2000/21/EC. REGULATION (EC) No 1907/2006 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency, amending Directive 1999/45/EC and repealing Council Regulation (EEC) No 793/93 and Commission Regulation (EC) No 1488/94 as well as Council Directive 76/769/EEC and 2000/21/EC.
15.2. Chemical safety assessment	

	No chemical safety assessment has been processed for the mixture and the substances it contains.
Further information	
	The following substance(s) in this product is (are) identified by the CAS number(s) shown in countries not subject to the REACH regulation. (CAS-301-10-0).

Date 2015-02-08

SECTION 16: Other information

Revision Information	Not Relevant.
Text Hazard Statements in	R10 – Flammable.
Section 2 and 3	R20 – Harmful by inhalation.
	R22 – Harmful if swallowed.
	R26 – Very toxic by inhalation.
	R36 – Irritating to eyes.
	R36/37/38 – Irritating to eyes, respiratory system and skin.
	R36/38 – Irritating to eyes and skin.
	R37/38 – Irritating to respiratory system and skin.
	R41 – Risk of serious damage to eyes.
	R50 – Very toxic to aquatic organisms.
	R53 – May cause long-term adverse effects in the aquatic environment.
	R67 – Vapours may cause drowsiness and dizziness
	H226 – Flammable liquid.
	H302 – Harmful if swallowed.
	H312 – Harmful in contact with skin.
	H315 – Causes skin irritation.
	H317 – May cause an allergic skin reaction.
	H318 – Causes serious eye damage.
	H319 – Causes serious eye irritation.
	H330 – Fatal if inhaled.
	H335 – May cause respiratory irritation.
	H336 – May cause drowsiness or dizziness.
	H413 – May cause long lasting harmful effects to aquatic life.
Maximum content of VOC	Not Reported
Further information	
	The information supplied in this Safety Data Sheet is designed only as guidance for the safe use,
	Storage and handling of the product. This information is correct to the best of our knowledge and

Relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any other process.